7.0” Visual Panel 207 HMI

8002-0099/0000-0641

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- For your safety and the safe operation of this HMI product, please read this manual before using the product. This manual is subject to change without notice. Please refer to the WAGO website for the latest version of this manual.
- Please review the product specifications in this manual to determine the suitability of this product for its intended use.
- For your safety, only qualified persons should perform electrical and wiring attachments to this product.
- For your safety, only qualified persons should perform programming and downloading of projects and programs to this product.

Essential Safety Precautions

⚠ Warning

Precautions for design

- Do not implement a trigger in the software for emergency stop of hazardous operation. If the Visual Panel 207 HMI is damaged while output signal remains ON or OFF, fatal accident may be caused. Design an emergency stop switch outside of the product so it can be manually stopped.

- Do not use the Visual Panel 207 HMI for the purpose of generating an alarm for injury to operators, breakdown of devices, or production halt.

- Design the system so that it can be hand-operated in case the product malfunctions.

- Do not use the Visual Panel 207 HMI as a control unit on applications requiring extreme stability such as airplane control device, aerospace device, centralized data processing device, nuclear control system, medical life support system, etc.

- In case the Visual Panel 207 HMI is used in transportations such as trains, vehicle, vessels, or warning devices for disasters and crime, various safety devices, and medical devices excluding life support system, you are required to design backup or failure provision system to secure reliability and stability.

- Even if the screen is black, the unit could still be turned on with a dead LCD backlight. When the operator touches a panel in this situation, the action could cause device's malfunction. Do not use this product for controlling safety devices such as emergency stop switches.

Precautions for installation

- Please do not disassemble or modify the Visual Panel 207 HMI. It will void the warranty and may cause an electric shock.

- This version of the Visual Panel 207 HMI is not rated for flammable environments. Do not use this Visual Panel 207 HMI around flammable gases. It may cause an explosion.

- The Visual Panel 207 HMI Model is for use on a flat surface of Type 4X Enclosure DEVICE AND BACK OF THE EQUIPMENT IS MEANT TO BE INSTALLED IN AN ENCLOSURE SUITABLE FOR THE ENVIRONMENT SUCH THAT THE EQUIPMENT IS ONLY ACCESSIBLE WITH THE USE OF A TOOL.

Essential Safety Precautions

⚠ Warning

Precautions for wiring

- Make sure to check if the device's power supply is turned off before wiring. Failure to do so may cause electric shock or damage to the device.

- Do not use power beyond the specified voltage range. Doing so may cause fire, electric shock or damage to the device.

Maintenance

- The Visual Panel 207 HMI uses a lithium battery to back up the internal clock. Do not replace this battery by yourself because it may cause an explosion. If the battery needs to be replaced, please contact your local WAGO service center.

Maintenance

- The LCD contains a powerful irritant and if for any reason the panel is damaged and this liquid contacts any part of your body, be sure to wash that area with running water for 15 minutes. If any of this liquid enters your eye, flush your eye for 15 minutes with running water and contact a physician.

Essential Safety Precautions

⚠ Cautions

Precautions for installation

- Be sure to securely connect all cable connectors to the Visual Panel 207 HMI. A loose connection may cause incorrect input or output.
- Make sure to install the unit vertically.
- For the performance and safe use of the equipment, keep the distance between the back of the main unit and each wall of the container at least 100 mm.

Precautions for wiring

- Field Ground (FG) wires must be run individually from each unit to the master grounding terminal. DO NOT daisy chain the FG wires between devices.
- Correctly wire the Visual Panel 207 HMI, be sure that the rated voltage and terminal layout are within the designated range. If the voltage supplied differs from the rated voltage, or incorrect wiring or grounding is performed, it may cause a fire or unit malfunction and it will void the warranty.
- Be careful that metal debris do not enter the Visual Panel 207 HMI, they may cause a fire, Visual Panel 207 HMI damage or malfunction.

Precautions for unit disposal

- When this unit is disposed of, it should be done so according to your country's regulation for similar types of industrial waste.

General Safety Cautions

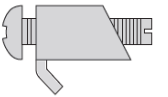
- Do not strike the touch panel with a hard or pointed object or press on the touch panel with too much force, since it may damage the touch panel or the display.
- Do not install the Visual Panel 207 HMI where the operating temperature exceeds the allowed range. Doing so may cause the Visual Panel 207 HMI to malfunction or shorten product lifespan.
- Do not restrict or limit naturally occurring rear-face ventilation of the Visual Panel 207 HMI; or store or use the Visual Panel 207 HMI in an environment that is too hot – or too cold.
- Do not use the Visual Panel 207 HMI in areas where large, sudden temperature changes can occur. These changes can cause condensation to form inside the unit, possibly causing the unit to malfunction.
- Do not allow water, liquids, metal or charged particles to enter inside the Visual Panel 207 HMI, since they can cause either a Visual Panel 207 HMI malfunction or an electrical shock.
- Do not store or use the Visual Panel 207 HMI in direct sunlight, or in excessively dusty or dirty environments.
- Do not store or use the Visual Panel 207 HMI where strong jolting or excessive vibration can occur.
- Do not store or use the Visual Panel 207 HMI where chemicals (such as organic solvents, etc.) and acids can evaporate, or where chemicals and acids are present in the air.
- Do not use paint thinner or organic solvents to clean the Visual Panel 207 HMI.
- Do not store or operate the LCD display in areas receiving direct sunlight, since the sun's UV rays may cause the LCD display's quality to deteriorate.
- After turning the Visual Panel 207 HMI OFF, be sure to wait a few seconds before turning it ON again. If the Visual Panel 207 HMI started too soon, it may not start up correctly.
- Due to the possibility of unexpected accidents, you must back up the project data of the Visual Panel 207 HMI regularly.

Package Contents

▪ The following items are contained in the package of the Visual Panel 207 HMI. Before using the Visual Panel 207 HMI, please confirm that all items listed here are present.

- Visual Panel 207 HMI Unit – 1 EA

- Fastener – 4 EA



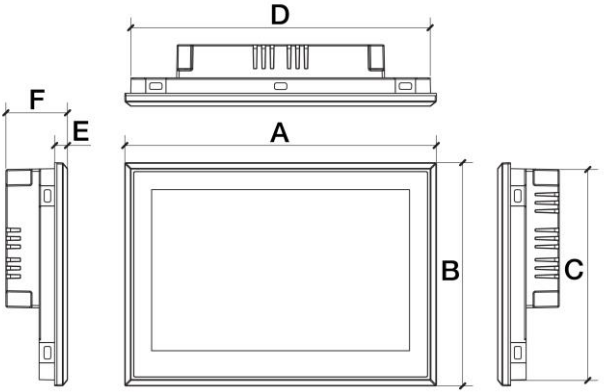
- 5-pin connector (RS-422/485) – 1 EA
  (WAGO 714-105)

- Power connector – 1 EA
  (WAGO 231-103/026-000)

- Simplified Guide – 1 EA

※ This unit has been carefully packed, with special attention to quality. However, should you find anything damaged or missing, please contact your local WAGO Visual Panel 207 HMI distributor immediately.

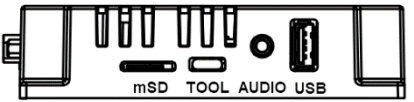
Dimensions



Unit: mm

	Visual Panel 207
A	185
B	127
C	117.4
D	175.4
E	10.9
F	51.9

Interfaces



Name	Description
mSD	Micro SD Socket
TOOL	USB Device (USB 2.0 Type-C)
AUDIO	Audio Out (3.5mm Stereo)
USB	USB Host (USB 2.0 Type-A)

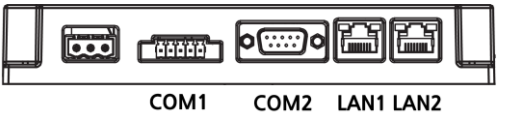
● mSD: Memory Card expansion
This interface is used for Memory expansion of the Visual Panel 207 HMI, using a micro SD card.

● Tool: USB Type-C
This interface is used to connect the Visual Panel 207 HMI to the tool (PC), via USB-C cable.

● Audio: RCA jack
This interface is used to connect the Visual Panel 207 to an external speaker.

● USB: USB Type A
This interface is used for Memory expansion of the Visual Panel 207 HMI, using an USB storage.

Interfaces



● Tool: USB 2.0 Type-C

This interface is used to connect the Visual Panel 207 HMI to the tool (PC), via USB cable.

● COM1: RS-422/485

This interface is used to connect the Visual Panel 207 HMI and the target device via an RS-422/485 cable.

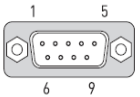
Connector	Pin No.	Name	Description
	1	RDB	Receive Data B
	2	RDA	Receive Data A
	3	GND	Ground
	4	SDB	Send Data B
	5	SDA	Send Data A

- In case of RS-485 cable (2 wire) connection, connect only both SDA and SDB lines.
- The RS-485 of the Visual Panel 207 HMI runs under auto toggle mode.
- To reduce the risk of damaging the RS-422 circuit, be sure to connect the Pin 3 (GND).

Interfaces

- COM2: RS-232C

This interface is used for the connection between Visual Panel 207 HMI and target device via an RS-232C cable.

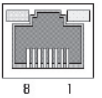
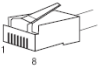
Connector	Pin No.	Name	Description
	1		
	2	RD	Receive Data
	3	TD	Transmit Data
	4		
	5	SG	Signal Ground
	6		
	7	RTS	Request To Send
	8	CTS	Clear To Send
	9		

- Normal communication is not guaranteed when using a USB connector as a communication port in ordinary times.
- In case of RS-485 cable (2-wire) connection, connect only both SDA and SDB lines.
- The RS-485 of the HMI runs under auto toggle mode.
- To reduce the risk of damaging the RS-422 circuit, be sure to connect the Pin 5 (SG) terminal.

Interfaces

• Ethernet

This interface complies with IEE802.3 for Ethernet (10/100/1000Base-T).

RJ45 Connector	RJ45 Jack
	

Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8
TP0+	TP0-	TP1+	TP2+	TP2-	TP1-	TP3+	TP3-

Direct Cable: Host ↔ HUB

Cable	No	Color	Color	No	Cable
	1	Orange/W	Orange/W	1	
	2	Orange	Orange	2	
	3	Green/W	Green/W	3	
	4	Blue	Blue	4	
	5	Blue/W	Blue/W	5	
	6	Green	Green	6	
	7	Brown/W	Brown/W	7	
	8	Brown	Brown	8	

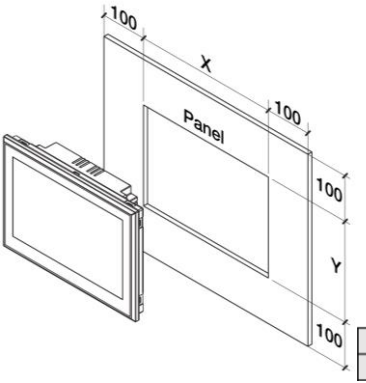
Crossover Cable: Host ↔ Host

Cable	No	Color	Color	No	Cable
	1	Orange/W	Green/W	1	
	2	Orange	Green	2	
	3	Green/W	Orange/W	3	
	4	Blue	Blue	4	
	5	Blue/W	Blue/W	5	
	6	Green	Orange	6	
	7	Brown/W	Brown/W	7	
	8	Brown	Brown	8	

Installation

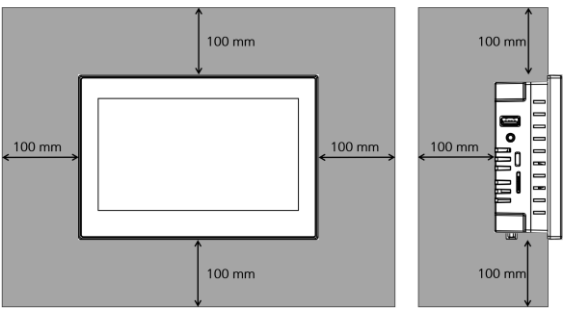
● Create a panel cut and insert the Visual Panel 207 HMI into the panel from the front. Panel's thickness should be from 1.6 mm to 3 mm.

Unit: mm



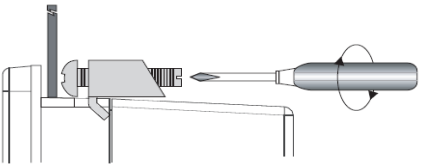
	X	Y
Visual Panel 207	177	119

● For the performance and safe use of the equipment, please keep the distance between the back of the main unit and each of the containers at least 100 mm.



Installation

● Attach the Installation Fasteners from inside of the panel. Insert each hook of fasteners into the slot and tighten it with a screwdriver.



- Tightening the screws with too much force can damage the Visual Panel 207 HMI case
- The necessary torque is 0.5 kgf.cm.
- Depending on the thickness of the installation panel, the number of installation fasteners used may need to be increased to provide the desired level of moisture resistance.

Wiring

⚠ Warning

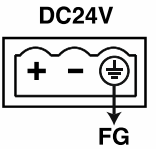
- Make sure to check if the device's power and external power supply is turned off before wiring, via a breaker, or similar unit. Failure to do so may cause electric shock or damage to the device.
- Check the rated voltage of the product.
- In case of terminal block connector type, make sure that power cord is connected properly.
- Be sure to attach a breaker- type switch to its power cord.
- When connecting the power cord, be sure to confirm that the Power Cord is unplugged from the power supply.

- To avoid a short caused by loose terminals, be sure to use terminals with an insulating sleeve.
- When the FG terminal is connected, be sure the wire is grounded. Not grounding the Visual Panel 207 HMI unit will result in excess noise and vibration.

Power Supply Caution

Please pay special attention to the following instructions when connecting the power cord terminals to the Visual Panel 207 HMI unit.

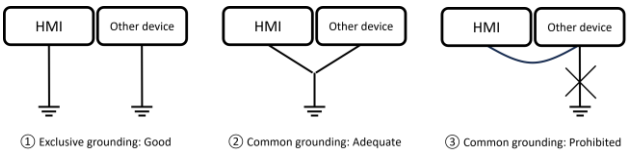
- If the power supply voltage exceeds the specified range of the Visual Panel 207 HMI, connect a voltage transformer.
- Between the line and the ground, be sure to use a low-noise power supply. If there is still excessive noise, connect a noise-reducing transformer.
- The power supply cord should not be bundled with or kept close to main circuit lines (high voltage, high current), or input/output signal lines.
- Connect a surge absorber to handle power surges.
- To reduce noise, make the power cord as short as possible.
- When inputting power to the product, be sure to check the polarity (+, -) marked on the product before connecting. Incorrect polarity may cause product failure or fire. (Not covered under warranty)



- Check that the Spring Clamp Connector terminal wires are connected correctly.
- When the FG terminal is connected, be sure the wire is grounded. Not grounding the Visual Panel 207 HMI unit will result in excess noise and vibration.
- Wire Range: 12 - 28 AWG, Wire Type: Cu; Solid or Fine-stranded

Grounding Caution

- When grounding to the rear face FG terminal of the Visual Panel 207 HMI, (on the Power Input Terminal Block), be sure to create an exclusive ground. (Refer to the figure).
- Inside the Visual Panel 207 HMI unit, the SG (Signal Ground) and FG (Frame Ground) terminals are connected to each other.
- When connecting an external device to the Visual Panel 207 HMI with the SG terminal, ensure that no short-circuit loop is created when you set up the system.
- FG terminal is in the input power side. Connect the grounding cable to the ⏚ .



① Exclusive grounding: Good ② Common grounding: Adequate ③ Common grounding: Prohibited

- If the grounding causes operational errors, please detach the FG terminal.

Specifications

Model		**7" Visual Panel 207 HMI** [8002-0099/0000-0641]
Enclosure		Front: Plastic; Rear: Plastic
Display		7-inch Wide TFT Color
Colors		16.7M
Resolution		1024 x 600 WSVGA (128:75)
Effective Display Area		154.21 (H) x 85.92 (V) mm
PPI		170
Backlight Type		LED
Luminance		1,000 cd/m^2
Contrast Ratio		1000:1
Backlight Life		50,000 hours
Touch Panel		4 Wire Resistive
Touch Panel Accuracy		Active Area Length (X) ±2%, Width (Y) ±2%
Display Orientation		Landscape (Standard, 180°), Portrait (90°, 270°)
Memory		2 GB LPDDR4
Storage		8 GB eMMC
SD Card		1 microSD Card slot
COM1		RS-422/485
COM2		RS-232C
Ethernet		10/100/1000 Mbps 2 ports
USB Host		1 port
Tool Port		1 USB device
Audio		Line-out 1 port
Rated Voltage		24 VDC (Class 2)
Inrush Current:		30 A maximum
Power Consumption		12 W (MAX: 14 W)
OS		Embedded Linux
Project Memory		250 MB
User Memory		4 GB
Weight		510 g
Real-Time Clock		Built-in
Electronic buzzer		Built-in
Dimension(mm)		185 x 127 x 51.9
Panel Cut (mm)		177 x 119
Certificates	**UL**	UL61010-1 / UL61010-2-201 (E231117)
	CE	Electromagnetic Compatibility Directive 2014/30/EU (EMC)
	FCC	The 47 CFR, Part2, Part15 and Part18 of FCC Requirement
	KC	Registration of Broadcasting and Communication Equipments
	Protection Class	IP68 (Front) NEMA Type: 4x, 12 (Front)

Specifications

Model		7” Visual Panel 207 HMI [8002-0099/0000-0641]
Supported Protocols (Visual Designer)	Client Device (Ethernet)	Allen Bradley EtherNet/IP
		ODVA EtherNet/IP
		CIMON PLC (HMI Protocol)
		Fatek FBs
		LSIS FEnet (XGI/XGK)
		Mitsubishi MELSEC Ethernet
		Modbus TCP Master
		OPC UA Client
		Omron FINS
		Proface GPEthernet
		Siemens S7
	Client Device (Serial)	Allen Bradley DF-1
		CIMON PLC (HMI Protocol)
		LSIS Cnet (XGI/XGK)
		Mitsubishi MELSEC Serial
		Modbus RTU Master
		Omron HostLink
		Panasonic FP7
		Yokogawa FA M3
		Hallim Loader
	Server Device (Ethernet)	MQTT JSON Publisher
		Modbus TCP Server
		OPC UA Server
		Ethernet/IP Server
	Server Device (Serial)	Modbus RTU Server

Specifications

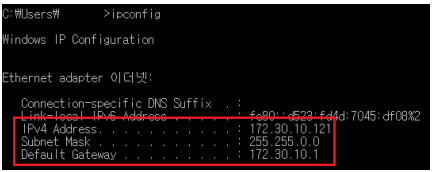
Item	Description
Operating Temperature	-20℃ – 70℃
Storage Temperature	-25℃ – 75℃
Operating Humidity	10 – 90% RH (below 29℃, not condensed)
Storage Humidity	10 – 90% RH (below 39℃, not condensed)
Altitude (Air Pressure)	800–1114 hPa (2000 m/6,500 ft or less)
Dust Exposure Allowance	≤ 0.1 mg/m^3
Pollution Degree	≤ 2
Corrosion Immunity	No corrosive gas and dust
Vibration Protection	JIS B 3502, IEC/EN 61131-2 compliant 5–9 Hz Single amplitude: 3.5 mm 9–150 Hz Fixed acceleration: 9.8 m/s^2 X,Y,Z directions for 10 cycles (approx. 100 min)
Shock Protection	JIS B 3502, IEC/EN 61131-2 compliant 147m/s^2, X,Y,Z directions for ±3 times (Total 18 times)
Noise Protection	Impulse, EFT/Burst, Surge, ±0.5 kV
Electrostatic Discharge	Contact Discharge 4 kV (IEC 61000-4-2)
	Air Discharge 8 kV (IEC 61000-4-2)

Project Download

- **Check IP address of PC**

  Go to [Window] – [Run] and enter ‘cmd’ on the input screen.

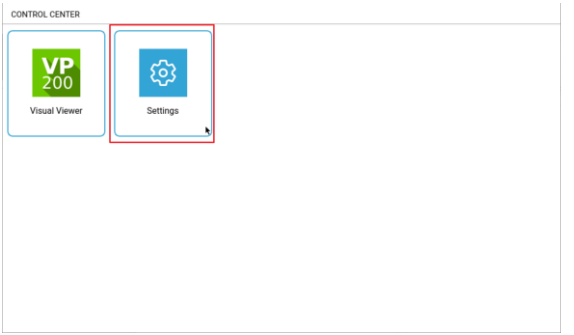
  Enter ‘ipconfig’ on the command screen to check the PC’s Ethernet setup.



IP setting in Control Center

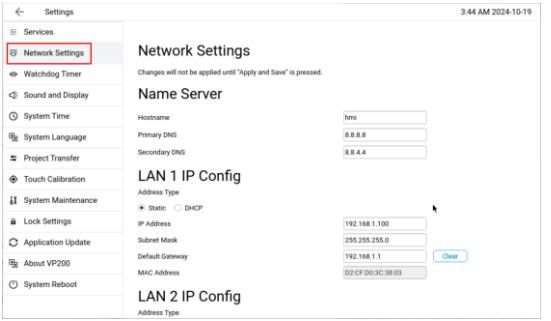
In the Visual Panel 207 Settings app, you can change the IP setting of Visual Panel 207 HMI.

Port 1 is assigned to the LAN1 port, and Port 2 is assigned to the LAN2 port.



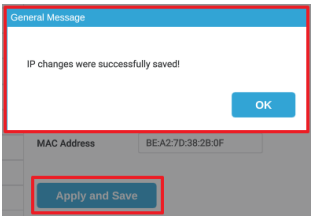
Project Download

Select ‘Network Settings’ button in the Visual Panel 207 HMI Manager.



Enter the IP address, Subnet mask, and gateway in each field.

Tap ‘Apply and Save’ button to apply the network settings.



※ Please note that all the ports must not be configured on the same subnet mask.

※ NOTICE

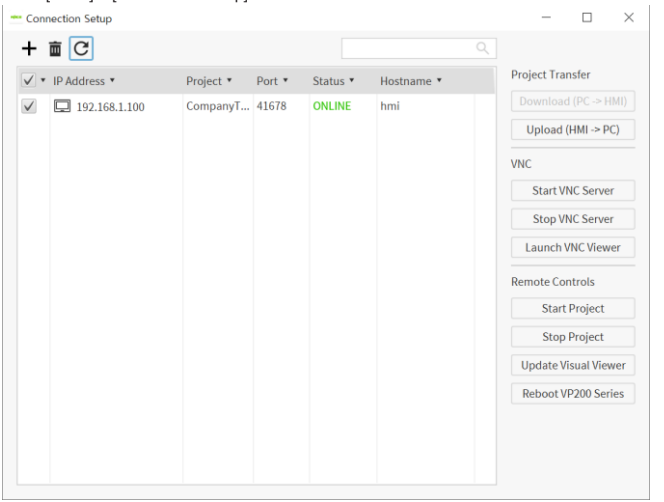
1) Subnet Mask, Gateway should match those of PC.
2) If the subnet mask is 255.255.0.0, for example in this image, the IP address should look like 192.168.xxx.xxx and should not be duplicated to any other devices.
3) xxx must be in range of 0-255.

Project Download

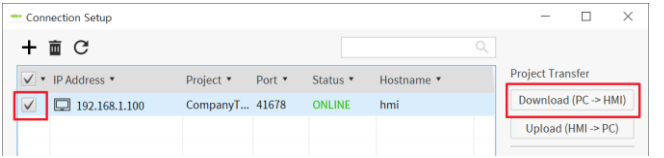
- **Project Download by Ethernet**

Run WAGO Visual Designer and open the project.

Go to [Tools] – [Connection Setup].



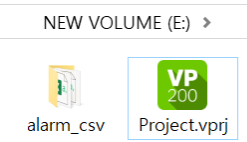
Select the target Visual Panel 207 HMI from the list and press [Download Project].



Project Download

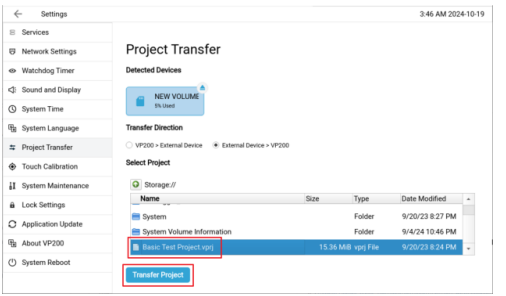
- **Download project to the Removable Disk (Visual Panel 207 HMI → USB)**

  Connect a removable disk to the PC and move the WAGO Visual Designer project file (.vprj) to the removable disk.



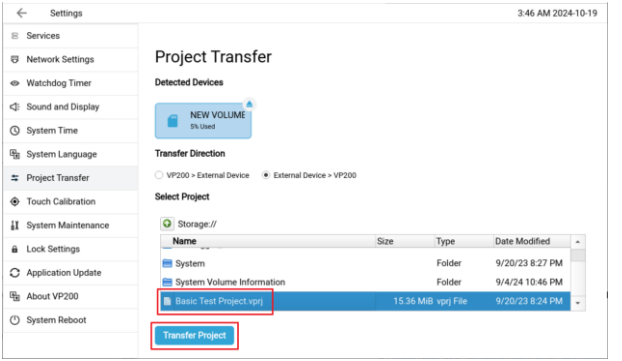
- **Upload the project from removable disk to Visual Panel 207 HMI**

  Connect the removable disk to the Visual Panel 207 HMI. Select [Settings] – [Project Transfer] in the Control Center. Select the storage where the project is saved then select [External Device -> VP200].



Project Download

Choose the project file from the file browser displayed below the [Select Project]. Then press [Transfer Project] to copy the project.



Products Warranty

All WAGO products including hardware, software, and firmware (collectively called “Products”) carry a **two-year warranty** against defects in materials and workmanship beginning from the date of product shipment from WAGO to its appointed distributor. If a product proves defective in materials and workmanship within one year from the date of purchase, we will replace or repair it. **Products returned under warranty after 30 days may be replaced with refurbished or remanufactured goods at WAGO’s discretion.** WAGO makes no representation or warranty, express or implied, that the operation of the Products will be uninterrupted or error free, or that the functions contained therein will meet or satisfy buyer’s intended use or requirements.

Repaired or replaced Products provided as a result of this warranty are warranted for a period of 90 days from the shipment to buyer or the remainder of the original warranty term for that particular product, whichever is longer. WAGO’S standard policy is that all customers are responsible for freight charges to WAGO when returning products under the warranty return policy.

This warranty will be void if Products date codes, serial numbers, or seals are removed or defaced. Warranties do not apply to products that have been subjected to abnormal use, abnormal conditions, improper storage, exposure to moisture or dampness, unauthorized modifications, unauthorized repair, misuse, neglect, accident, alteration, improper installation or other acts which are not the fault of WAGO, including damage caused in shipping. Our warranty also does not apply to any product that has been damaged by external causes such as fire, flood, sand, dirt, lightning, acts of God, battery leakage, theft, blown fuses, improper use of any electrical source or connection to product not recommended in writing for interconnection by WAGO.

In no event will WAGO be liable, whether in contract, tort or under any other legal theory, for lost profits or revenues, loss of use or similar economic loss, for any indirect, special, incidental, consequential, punitive or similar damages arising out of or in connection with any products including non-conforming products, or for any third party claims against you relating to the products, even if we have been advised of the possibility of such claim. **In no event will our monetary liability in respect of any product exceed the purchase price that you paid for it.**

To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to are and usually change with time. It is your responsibility to determine which codes should be followed, and to verify that the equipment, installation and operation is in compliance with the latest revision of these codes.

Products Warranty

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YOUR USE OF ANY WAGO PRODUCTS AND CONTENT ACCESSIBLE THROUGH THE PRODUCTS IS ENTIRELY AT YOUR OWN RISK. EXCEPT AS DESCRIBED IN THIS AGREEMENT, THE PRODUCTS ARE PROVIDED "AS IS." TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW, WAGO, ITS AFFILIATES, AND ITS THIRD PARTY SERVICE OR DATA PROVIDERS, LICENSORS, DISTRIBUTORS OR SUPPLIERS (COLLECTIVELY REFERRED TO AS, "SUPPLIERS") DISCLAIM ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY THAT THE PRODUCTS ARE FIT FOR A PARTICULAR PURPOSE, TITLE, MERCHANTABILITY, DATA LOSS, NON-INTERFERENCE WITH OR NON-INFRINGEMENT OF ANY INTELLECTUAL PROPERTY RIGHTS, OR THE ACCURACY, RELIABILITY, QUALITY OR CONTENT IN OR LINKED TO THE PRODUCTS.

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EQUIPMENT DAMAGE OR SERIOUS INJURY TO PERSONNEL INCLUDING DEATH CAN RESULT FROM THE FAILURE TO FOLLOW ALL APPLICABLE CODES AND STANDARDS INCLUDING ENGINEERING STANDARDS. WAGO DOES NOT ASSUME ANY RESPONSIBILITY FOR YOUR PRODUCT DESIGN, INSTALLATION OR OPERATION.

Products Warranty

WAGO CORPORATION AND ITS AFFILIATES AND SUPPLIERS DISCLAIM ANY REPRESENTATIONS OR WARRANTIES THAT YOUR USE OF THE PRODUCTS WILL SATISFY OR ENSURE COMPLIANCE WITH ANY LEGAL OBLIGATIONS OR LAWS OR REGULATIONS.

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THE STATUTE OF LIMITATIONS FOR FILING A CLAIM SHALL BE LIMITED TO THE SHORTER OF TWELVE MONTHS, OR THE SHORTEST PERIOD ALLOWED UNDER APPLICABLE LAW.

SUBJECT TO APPLICABLE LAW, WAGO AND ITS AFFILIATES AND SUPPLIERS ARE NOT LIABLE FOR ANY OF THE FOLLOWING: (A) INDIRECT, SPECIAL, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES; (B) DAMAGES RELATING TO FAILURES OF TELECOMMUNICATIONS, THE INTERNET, ELECTRONIC COMMUNICATIONS, CORRUPTION, SECURITY, LOSS OR THEFT OF DATA, VIRUSES, SPYWARE, LOSS OF BUSINESS, REVENUE, PROFITS OR INVESTMENT, OR USE OF SOFTWARE OR HARDWARE THAT DOES NOT MEET WAGO SYSTEM REQUIREMENTS. THE ABOVE LIMITATIONS APPLY EVEN IF WAGO AND ITS AFFILIATES AND SUPPLIERS HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES AND/OR THE POSSIBILITY OF DAMAGES GREATER THAN THE LIMITATION ABOVE. THIS AGREEMENT SETS FORTH THE ENTIRE LIABILITY OF WAGO, ITS AFFILIATES AND YOUR EXCLUSIVE REMEDY WITH RESPECT TO THE SOFTWARE AND ITS USE.

THE PARTIES FURTHER AGREE THAT THE APPLICABLE LAW AND VENUE FOR ANY DISPUTED ARE THE LAWS OF WISCONSIN. TO THE EXTENT ALLOWED BY APPLICABLE LAW, ANY CLAIMS SHALL BE BROUGHT IN GERMANTOWN, WISCONSIN AND WISCONSIN LAW SHALL APPLY.

MEMO

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